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1 Product Description

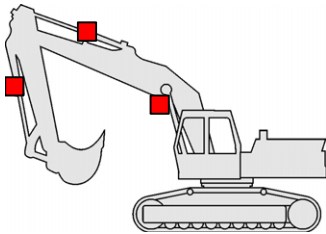
The hose rupture valve prevents uncontrolled cylinder movement in the event of a burst pipe or tube. WESSEL hose rupture valves stand out because of their sensitivity and the direct joystick action transfer. The hose rupture valve in the variant 3P can be used for the most standard applications.

Area of application:	Lifting, arm and bucket cylinders in backhoes, lifting gear in wheel loaders
Connection size(s):	G 3/4" pipeline installation
Volume flow range:	up to 150 l/min
Maximum pressure:	420 bar

1.1 Application

Hose rupture valves are required in different countries when construction machines perform lifting activities. They also serve for an exact and stable positioning of the boom and enable sensitive and even movement processes. Hose rupture valves can compensate for leakages on the main control valves in older construction machines.

1.2 Mounting location



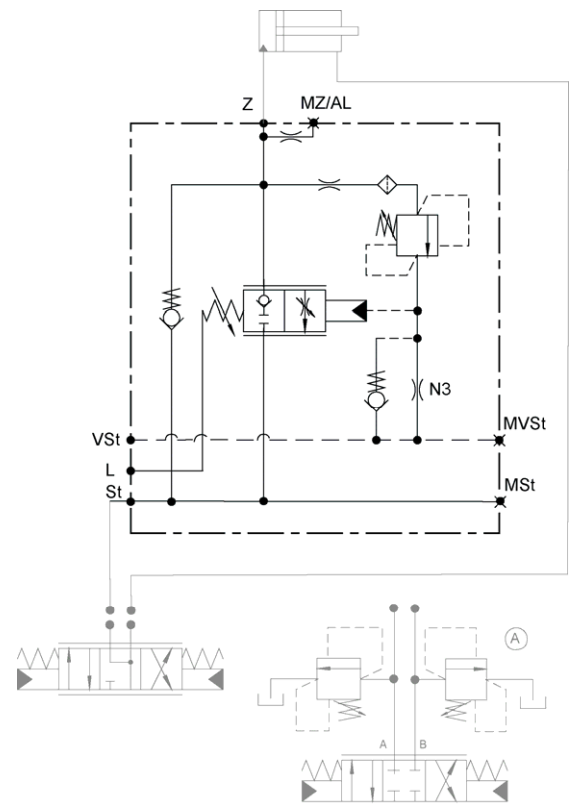
The hose rupture valve is installed in the line to be protected between the control valve and the hydraulic cylinder as close as possible to the cylinder.

2 Function

The hose rupture valve is closed and leakage free in the idle position (Z → ST). The cylinder cannot lower.

When deploying the cylinder (ST → Z), the hydraulic fluid is fed to the cylinder via a check valve.

Pilot control pressure in the VSt connection uses control surfaces to open the hose rupture valve piston against a pressure spring and introduces a jolt-free lowering movement. As the pilot control pressure continues to increase, the entire control cross-section of the hose rupture valve piston is released and the maximum lowering speed is reached. If a hose or pipe breaks, the hose rupture valve controls the maximum lowering speed to the setting defined with the control lever and the maximum specified lowering speed is thereby not exceeded. By moving the control lever into its neutral position further lowering is prevented. The hose rupture valve piston is load-compensated so that no closing force from the return pressure affects the hose rupture valve piston. The secondary valve is connected with connection Z and opens up to connection VSt when the permanently defined maximum pressure is achieved, which opens the hose rupture valve piston and allows pressure to be decreased from Z to St. A downstream pressure restriction valve is required if the main directional control valve has a closed central position (A).



2.1 Characteristics

- Meets the requirements of standards: DIN24093, ISO 8643, EN 474 under certain conditions. See Chapter 6.2
- Start opening independent of the load pressure
- Sensitive control with low hysteresis
- Leakage-free
- Hose rupture valve piston pressure-compensated
- Compact construction
- Pipeline installation
- Surge line for parallel operation for the minimization of the cylinder pressure differences
- Pressuring limiting valve with upstream filter sieve for protecting the cylinder

2.2 Adjustment options

- Opening Start of the Hose Rupture Valve
- Opening Start of the Pressure Limiting Valve Adjustable

3 Technical Data

3.1 General

Criterion		Units	Value
Z, ST			G 3/4"
Max. operating pressure		bar	420
Range pressure setting		bar	250 – 420
Pressure setting			See type code feature 04: Pressure setting
Max. volume flow			See type code feature 03: Control slider
Weight		kg	10.0
Setting control pressure		bar	6 – 10
Full opening		bar	Opening pressure + leak oil pressure + 17
Connection	Connection size (ISO 1179-1)		Pmax
Z, St	G 3/4"	bar	420
VSt, MVSt	G 1/4"	bar	50
AL/MZ, MSt	G 1/4"	bar	420
L	G 1/4"	bar	< 0.5
Installation position			Any

3.2 Hydraulics

Criterion	Units	Value
Hydraulic fluid		Mineral oil (HL, HLP) conforming with DIN 51524, other fluids upon request
Hydraulic fluid temperature range	°C	-20 – +80
Ambient temperature:	°C	< +50
Viscosity range	mm ² /s	2.8 – 500
Contamination grade		Filtering conforming with NAS 1638, class 9, with minimum retention rate $\beta_{10} \geq 75$

4 Ordering Information

4.1 Type code

LHB 00	3P 01	03E 02			HYP 03B 05		00 07		08
00	Product group	Load Control Valve Boom							LHB
01	Variant	Pipeline installation							3P
02	Connections	Cylinder (control valve)	G 3/4"				03E		
03	Spool	Design of the spool optimized for the specified volume flow; [l/min]					100	150	
04	Pressure setting	Pressure limiting valve opens at a volume flow of 10 l/min and a load pressure (Z) as of...	200 bar to 420 bar, Standard 420 bar				XXX		
05	Actuation	Hydraulically proportional, connection G1/4					HYP 03B		
06	Opening point pusher	Hose rupture valve opens at a pilot control pressure as of...	6 bar to 10 bar, Standard 8 bar				XXX		
07	Setting compensation	No compensation							00
08	Lowering speed adjustable	No							0

XXX – permanently predetermined characteristics XXX – characteristics selectable by customer ■ available ○ not available

Different configurations are unfortunately not implementable for technical reasons. Please let us know if you have questions.

4.2 Versions currently available

The versions listed below are available as standard. Further versions as part of the options given on the type code can be configured upon request.

00	01	02	03	04	05	06	07	08	Name	Part No.
LHB	3P	03E	150	420	HYP03B	008	00	0	LHB-3P G3/4 150LPM 420BAR 8BAR NO SPEED ADJ	425.063.912.9

5 Description of Characteristics in Accordance with Type Code

5.1 Characteristic 1: Variant

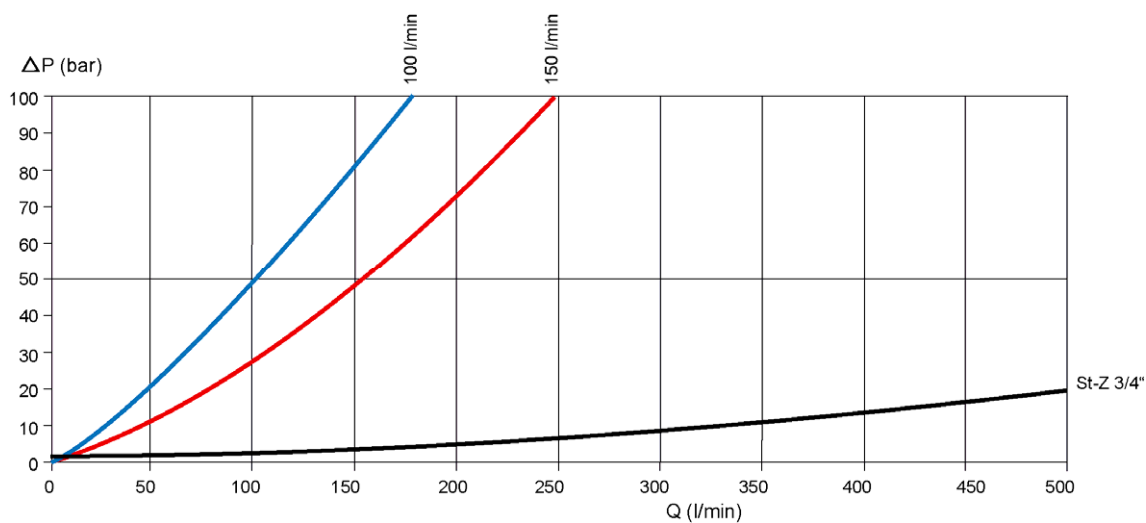
Line installation

5.2 Characteristic 2: Connections

The valve is installed in the supply line near the cylinder to be protected (connection Z). The supply line from the control valve takes place via the connection ST.

5.3 Characteristic 3: Spool

The control slider is calculated to the maximum desired volume flow (Z → ST). Criterion: Nominal volume flow, in which a maximum pressure loss (Δp) of 50 bar is generated (Z → ST)



5.4 Characteristic 4: Pressure setting

Setting of the pressure restriction valve for securing the cylinder (connection Z)

5.5 Characteristic 5: Actuation

Actuation type of the valve. As a rule, this is "hydraulically proportional" and connection size of the pilot control connection.

5.6 Characteristic 6: Opening point pusher

Level of the pilot control pressure (connection VS), in which the valve pusher opens and the cylinder begins its lowering movement.

5.7 Characteristic 7: Setting compensation

Compensation of the impact of load pressure on the lowering speed. The setting is performed in the factory and cannot be changed.

No compensation

The load pressure had no impact on the opening cross-section of the hose rupture valve.
Higher load pressure – higher lowering speed.

5.8 Characteristic 8: Lowering speed adjustable

Not available for this variant.

6 Installation

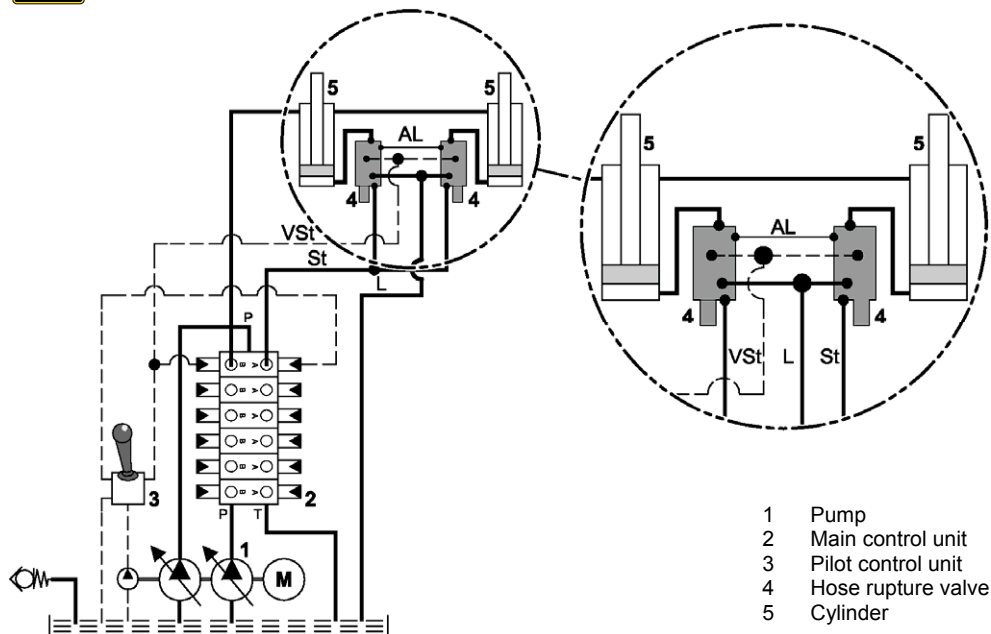
6.1 General remarks

- Observe all installation and safety information of the construction machine manufacturer.
- Only technically permitted changes are to be made on the construction machine.
- The user has to ensure that the device is suitable for the respective application.
- Application exclusively for the range of application specified by the manufacturer.
- Before installation or dismantling, the hydraulic system is to be depressurized.
- Settings are to be made by qualified personnel only.
- May only be opened with the approval of the manufacturer, otherwise the warranty is invalidated.
- The included connection recommendations are not guaranteed. The functionality and the technical specifications of the construction machine must be checked.

6.2 Connection recommendations

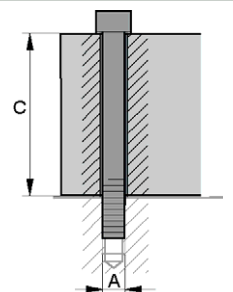


Hydraulic hoses are not to come into contact with the hose rupture valve because otherwise they are subject to thermal damaging. Ensure that standards EN 563 and EN 982 are observed.



6.3 Installation - space

- Observe the connection labels
- Observe the strength category and torsional torque of the clamp bolts
- The air must be exhausted from the hydraulic system
- Observe the recommended installation screws



Thread (A)	Strength class	Tightening torque (Nm)	C (mm)
M8x1.25	10.9	32	60

6.4 Setting "opening start"

The opening start of the hose rupture valve is set in the factory according to type code. A setting during startup is not necessary and, for safety purposes, may only be performed by trained technicians using suitable measuring means.

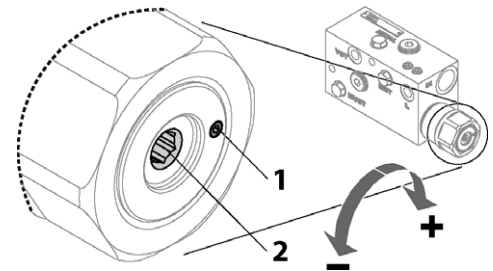
The setting of the opening start, that is the level of the pilot control pressure, from which the hose rupture valve opens to lower the cylinder, is set on the torque control spring.



ATTENTION

During operation, the valve can heat up to the oil temperature.

- Loosen the (1) AF2 safety pin.
- The opening start of the hose rupture valve must be approximately 0.5 bar above the opening start of the main control unit spool.
- The opening point is preset to 8 bar.
- Increase: Turn the set-screw AF6 (2) clockwise.
- Decrease: Turn the set-screws AF6 (2) counter-clockwise.
- 1mm adjustment = 2.9 bar.
- Tighten the safety pin (1) AF2 (3Nm).



6.5 Setting "pressure restriction"

The pressure restriction of the hose rupture valve is set in the factory according to type code. A setting during startup is not necessary and, for safety purposes, may only be performed by trained technicians using suitable measuring means.

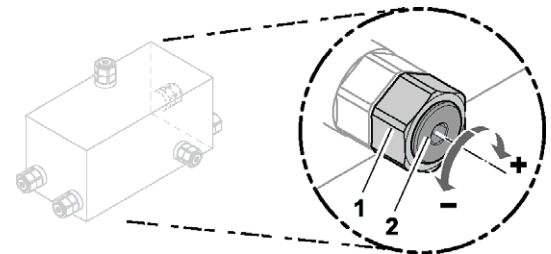
The maximum operating pressure of the pressure valve depends on the maximum operating pressure of the machine. Observe the technical data. The pressure valve is in one of the indicated positions.



ATTENTION

During operation, the valve can heat up to the oil temperature.

- Undo the counternut AF19 (1).
- The operating pressure is preset (see type code).
- Increase: Turn the set-screw AF5 (2) clockwise.
- Decrease: Turn the set-screws AF5 (2) counter-clockwise.
- 1mm adjustment = 84 bar.
- Tighten the counternut AF19 (1).

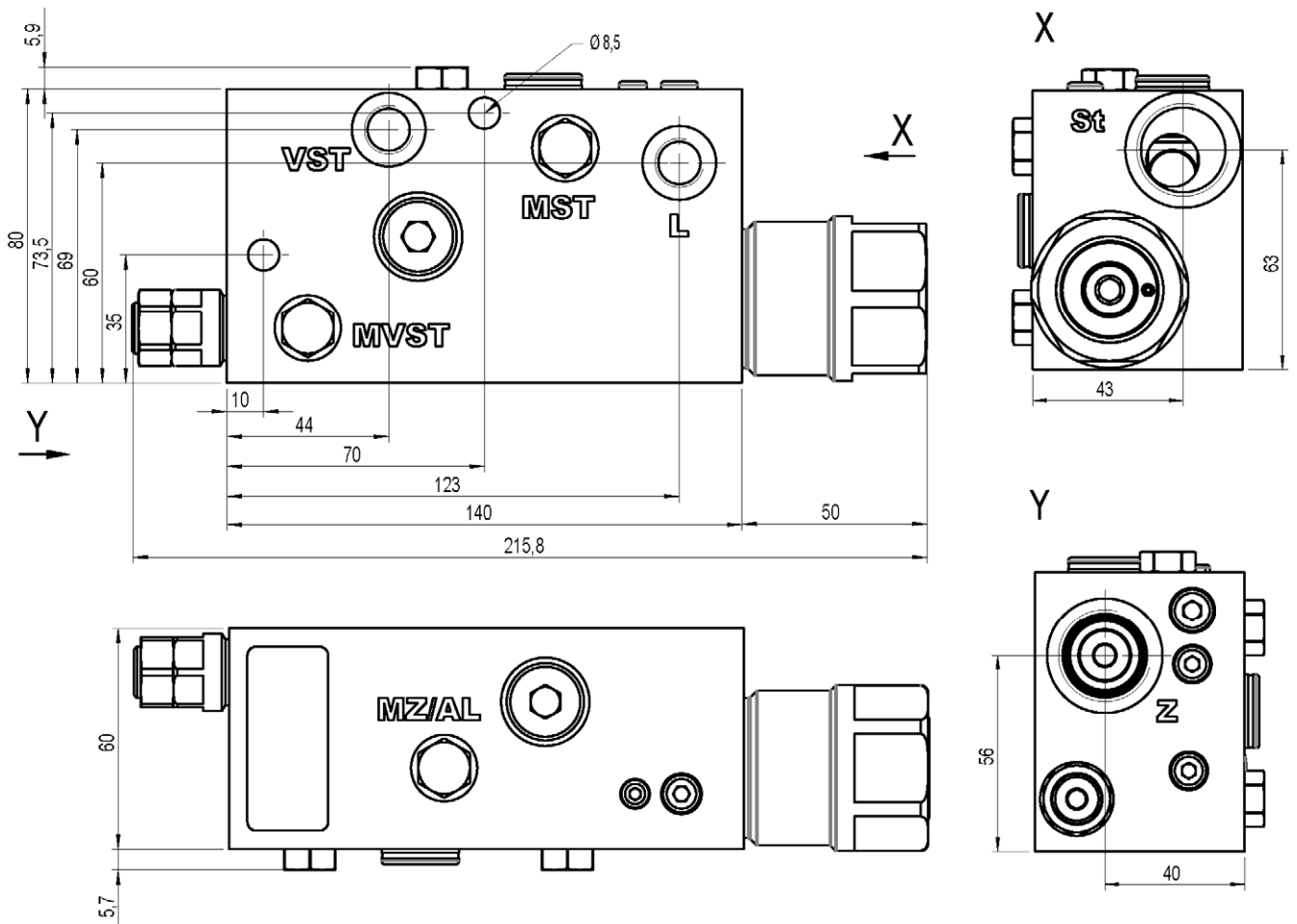


6.6 Setting "maximum lowering speed"

Not applicable

6.7 Dimensions

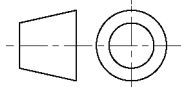
6.7.1 Dimensions LHB-3P



7 Notes, Standards and Safety Requirements

7.1 General remarks

- The views in drawings are shown in accordance with the European normal projection variant



- A comma (,) is used as a decimal point in drawings
- All dimensions are given in mm

7.2 Standards

Since the hose rupture valve here is not flanged directly on a cylinder but is rather connected to a cylinder with a tube connection, the user (machine manufacturer, machine retrofitter) must ensure that an error (line break) cannot occur in the connection line between the cylinder and the hose rupture valve.

If these conditions are observed, the requirements of standard DIN 24093, ISO 8643, EN 474 are met.

The following standards are to be observed because of the surface temperatures on the hose rupture valve:

- EN 563, Temperatures on surfaces that can be touched.
- EN 982, Safety-technical requirements for fluid-technical systems and their components.

7.3 Safety requirements

- WESSEL-HYDRAULIK GmbH guarantees utilization of standard and proven safety principles in accordance with ISO 13849-2: 2003, Tables C.1 and C.2 for the construction of the valve described here.
- WESSEL-HYDRAULIK GmbH has a certified quality management system in accordance with DIN EN ISO 9001.
- The MTTFd value can be adopted from machine manufacturers with 150 years of experience for the described valve!
- Note: The user is therefore responsible for complying with the fundamental and proven safety principles according to ISO 13849-2: 2003, Tables C.1 and C.2 for the implementation and operation of the hydraulic component!

8 Accessories