

Standardised packaging, agreed upon with the supplier, offers considerable potential for optimisation of the collection process. This ensures that our incoming goods department can process the delivered goods promptly without avoidable additional work due to repackaging, additional checks, re-labelling, relocation of the goods and disposal of the packaging/loading aids.

General Scope

Wessel-Hydraulik's transport and packaging guidelines are an integral part of the contractual agreements and the Wessel-Hydraulik conditions of purchase, irrespective of the agreed delivery conditions. Compliance with the transport and packaging guidelines is mandatory.

Compliance and Implementation

The supplier shall be responsible for compliance with and implementation of the delivery agreement from its warehouse or production site, including the inclusion of all sub-suppliers, up to the agreed transfer of risk to Wessel-Hydraulik's incoming goods department. This transport and packaging guideline is invalid or limited in its scope if separate agreements are requested or agreed upon by the purchaser. Verbal agreements shall not be valid as a matter of principle.

Deviations

In case of deviations for which the supplier is responsible or which fall within the supplier's area of responsibility, any additional costs incurred shall be borne by the supplier in accordance with the cause.

Packaging Instructions

Sufficient and safe packaging appropriate to the goods must be selected for all types of shipment. Transport damage, that is not recognised by insurers due to inadequate packaging, shall be borne by the supplier.

The regulations for hazardous goods must be taken into account. In principle, disposable packaging as well as reusable systems (Euro pallets) are used.

The packaging concept of Wessel-Hydraulik GmbH pursues the goal of specifying the optimal packaging as well as the labelling. In doing so, it is important to consider ecological

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and environmental aspects for the planning. Environmentally friendly and recyclable packaging is preferred.

Packaging should always be delivered by the supplier with a maximum filling level. Composite materials should be avoided if possible. The packaging materials used must not contain any hazardous, toxic or harmful substances (see the Ordinance on Hazardous Substances (GefStoffV) and/or the restricted substances listed in REACH Regulation Annex XVII).

In the case of economically and qualitatively equivalent one-way and reusable packaging solutions, the reusable packaging solution shall be preferred. Pool-capable reusable packaging and transport solutions (e.g. Euro pallet, Euro mesh box pallet, plastic boxes) are to be preferred to non-pool-capable reusable packaging and transport solutions.

Deliveries, which do not comply to the agreed upon structure (e.g. defective or incomplete packaging, etc.) will not be accepted and, if necessary, will be returned or invoiced at the expense of the supplier. The packaging must keep moisture, dirt and dust out. The load carriers - especially the contact surfaces with the material - must be in a clean and technically flawless condition.

When packing continuous castings (milled / sawn), no additional VCI foils should be used. Corrosion must be prevented by using oiled paper or anti-corrosive agents.

Special Requirements for Wood Packaging Materials in International Trade

The Convention for the Protection of Plants is an international treaty on permissible legal and technical measures against the introduction and spread of plant diseases and their control. The phytosanitary provisions of the IPPC (International Plant Protection Convention, see www.ippc.int) must be observed for international trade in wood packaging materials.

Means of Transport

All deliveries must always be loaded on undamaged Euro flat pallets (foot print 800 x 1200 mm).



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Euro pallet exchange

An exchange of Euro pallets always takes place between the forwarder/carrier and the consignor or customer. Euro pallets are only exchanged if they are in perfect condition.

Examples of Non-Exchangeable Euro Pallets



One or more boards are missing



One or more blocks are missing or split so that more than one nail is visible.

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More than two bottom or top boards are splintered so that more than one nail or screw shaft is visible.



Twisted blocks must not protrude more than 10 mm



One or more boards are broken crosswise or at an angle.

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Examples of Non-Exchangeable Pallet Stacking Frames



The guide pin is severely bent. The frame can shift and the load safety is no longer guaranteed.



The hinge is bent so that frames cannot be placed flush on top of each other. Load safety is no longer guaranteed.

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The hinge is broken. Load safety is no longer guaranteed.

Examples for non-exchangeable pallet cages



The steep angle attachment or the corner columns are deformed.

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The base frame or the feet are bent in a way that the box pallet no longer stands evenly on four feet or can no longer be stacked safely..



The front wall flaps can no longer be opened or closed.



Mesh is missing or broken.

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Floor boards are missing or damaged

Transport Packaging (Outer Cartons, Packing Units)

Loose or poured goods must always be delivered in packages in the form of reusable systems or sturdy cardboard packaging, **max. 20 kg** (per individual package) with our article number and the number of pieces indicated.

Individual agreements will be coordinated with the supplier by the Wessel-Hydraulik purchasing department and agreed in writing.

Transport Safety Device

The packaging should always be chosen in such a way that the load can be secured without any problems. This prevents the goods from slipping and being damaged during transport. This can be achieved by using shrink bonnets, strapping bands and stretch films. The cutting of strapping bands into cardboard boxes must be prevented by the use of edge protectors.

Wooden frames should be used to secure stacked loads against slipping. The consignor must ensure that the stacking frames are in perfect technical condition. When removing partial quantities of a load unit, it must be ensured that the stability of the remaining quantity is guaranteed. The possibility of handling by means of floor conveyors must be guaranteed by sufficient free space between the runners of the pallet. There must be no interference from the load unit securing.

Repacking work resulting from inadequate transport securing or poor packaging material shall be at the supplier's expense. The same applies to improper palletisation (overbuilding). Palletised transport units may **not exceed the maximum** individual loading weight of **1000 kg**.

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Example of a good packaging and transport security



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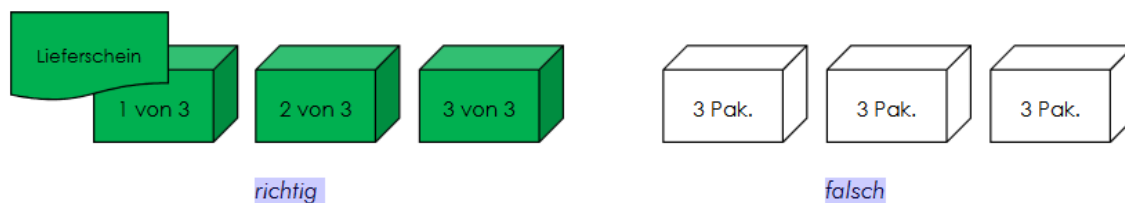


Example of a poor packaging and transport security

Completeness of the Delivery Documents

Each delivery must be accompanied by a delivery note with all relevant data:

- Delivery note number
- Delivery date
- Supplier
- Delivery address
- Wessel-Hydraulik order number
- Wessel-Hydraulik material number
- Material designation
- Net weight / gross weight of package
- Number of pieces
- Number and quantity of packages of the delivery
- Batch number



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Pallet/Package Labelling

Each pallet or package must be clearly assigned to the delivery on the delivery note.



Labelling of Hazardous Substances

Hazardous substances must be correctly classified, packaged and labelled for safety reasons. The rules for this are found in the European Regulation (EC) No. 1272/2008, the so-called CLP Regulation. This regulation establishes the new European classification and labelling system. The CLP Regulation defines the content of the label and the arrangement of the various labelling elements.

Packages on Pallets

The composition of packages and pallets must be article-related.
Packages of different articles must be separated from each other and visible on pallets.

Each colour in the following example stands for a different article.



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Notification of the Shipment/Delivery

Shipments / deliveries are to be notified to the following e-mail address:

wareneingang@wessel-hydraulik.de

Notification must be made as early as possible, but no later than the day on which the consignment/delivery was dispatched.

Receiving Department Opening Hours

Monday - Friday: 07h30 until 12h00
12h20 until 15h00

Only in exceptional cases deliveries outside the goods acceptance times can be coordinated with the purchasing department.

Final Remark

In case of question regarding the transport and packaging guidelines, please contact the Wessel-Hydraulik purchasing department.

In the event of non-compliance with the transport and packaging guidelines, we reserve the right to charge any additional costs incurred or, if necessary, to return the goods carriage forward.

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