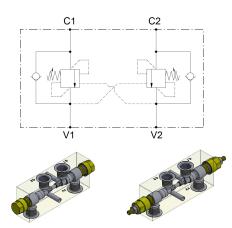


# VAL-SND31L Load Holding Valve



## 1 Technical Description

body material	zinc plated steel	
	•	
capacity	1 ( 01 /	
ports size	V1, V2, C1, C2: G1/2 or	
	V1, V2, C1, C2: G 3/8	
max operating pressure	350 bar (5000 psi)	
pilot ratio	2:1 - 4:1 - 7:1 - 11:1	
maximum setting	420 bar (6100 psi)	
minimum setting	60 bar (870 psi) : 2:1 - 4:1	
•	100 bar (1450 psi): 7:1 - 11:1	
Pressure setting established @	cracking pressure (1in3/min)	
maximum valve leakage at reseat	5 drops /minute	
operating characteristic	standard	
reseat	>80%	
maximum recommended load	330 bar (4800 psi)	
pressure at maximum setting		
valve weight	2,7 kg (G1/2), 2 kg (G3/8)	
external component surface	zinc plating + sealing	
treatment		
temperature range	-30 to 100°C (-22 to 212°F) with BunaN seals	
fluids	Mineral-based or synthetics with lubricating	
	properties at viscosities of 10 to 500 mm/s (cSt)	
filtration	Nominal value max. 10µm (NAS 8) / ISO 4406	
	19/17/14	

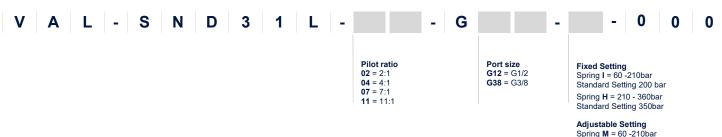


#### Characteristics

- fixed or Adjustable
- G1/2 or G3/8 ports
- different ratios
- Low losses
- leakage free
- Backpressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the backpressure
- Set your counterbalance valve at least 1.3 times the maximum load induced pressure
- Indicated Reseat value is obtained with valve set @ maximum setting
- For customized settings and for settings from 360 bar to 420 bar please consult factory
- For special ports please consult factory



### 2 Type Code

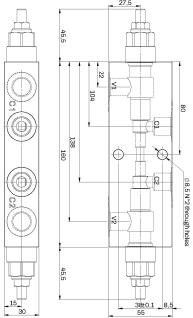


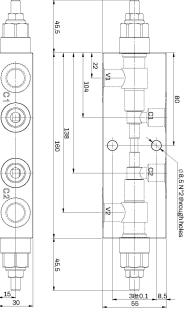
Spring **M** = 60 -210bar Standard Setting 200 bar Spring **D** = 210 - 360bar Standard Setting 350bar

# **Dimensions**

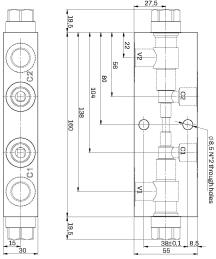
pressure increase per turn	2:1 - 4:1 Spring M: 61,5 bar/turn Spring D: 137 bar/turn	7:1 Spring M: 105 bar/turn Spring D: 234 bar/turn	11:1 Spring M: 159 bar/turn Spring D: 355 bar/turn
adjustment screw internal hex size	4		
seal-lock hex size	13		
seal-lock torque	12-15 Nm (9-11 lbf ft)		

#### G3/8: Adjustable Setting

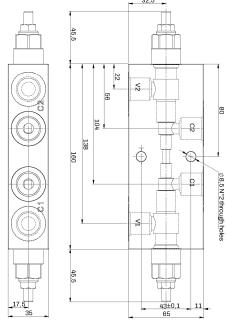




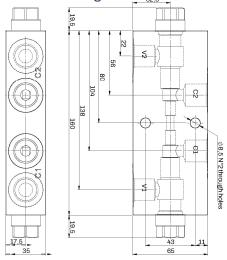
#### G3/8: Fixed Setting



# G1/2: Adjustable Setting



#### G1/2: Fixed Setting



### **Notes, Standards and Safety Requirements**

### General remarks

- The views in drawings are shown in accordance with the European normal projection variant
- A comma (,) is used as a decimal point in drawings
- All dimensions are given in mm

#### 4.2 Standards

The following standards are to be observed because of the surface temperatures on the load control valve:

- EN 563, Temperatures on surfaces that can be touched.
- EN 982, Safety-technical requirements for fluid-technical systems and their components.