





1 Technical Description

hand a strategy of a large	An explored a featured
body material	zinc plated steel
capacity	150 lpm (40 gpm)
ports size	V1, V2: G1/2 - C1,C2: Ø15 - M: G1/4
	or
	V1, V2: G3/4 - C1,C2: Ø15 - M: G1/4
max operating pressure	350 bar
pilot ratio	4:1 - 8:1
maximum setting	420 bar (6100 psi)
minimum setting	60 bar (870 psi) : 4:1
	100 bar (1450 psi): 8:1
Pressure setting established @	cracking pressure (1in3/min)
maximum valve leakage at reseat	5 drops /minute
operating characteristic	standard
reseat	>80%
maximum recommended load	330 bar (4800 psi)
pressure at maximum setting	
valve weight	2,35 kg (G1/2) 3,13 kg (G3/4)
external component surface	zinc plating + sealing
treatment	
temperature range	-30 to 100°C (-22 to 212°F) with BunaN seals
fluids	Mineral-based or synthetics with lubricating properties at viscosities of 10 to 500 mm/s (cSt)
filtration	Nominal value max. 10µm (NAS 8) / ISO 4406 19/17/14

- Backpressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the backpressure
- Set your counterbalance valve at least 1.3 times the maximum load induced pressure
- Indicated Reseat value is obtained with valve set @ maximum setting
- For customized settings and for settings from 360 bar to 420 bar please consult factory
- For special ports please consult factory



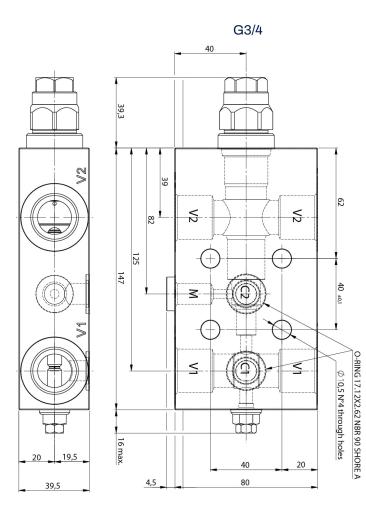
2 Type Code

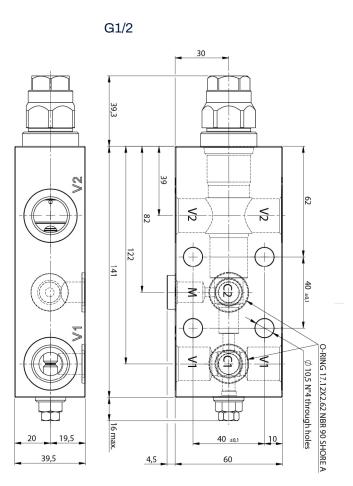


VAL-SNS342 **Load Holding Valve**

3 Dimensions

pressure increase per turn	4:1 Spring M: 30 bar/turn Spring D: 73 bar/turn	8:1 Spring M: 54,5 bar/turn Spring D: 132 bar/turn	
adjustment screw internal hex size	8		





4 Notes, Standards and Safety Requirements

4.1 General remarks

- The views in drawings are shown in accordance with the European normal projection variant
- A comma (,) is used as a decimal point in drawings •
- All dimensions are given in mm •

4.2 Standards

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The following standards are to be observed because of the surface temperatures on the load control valve:

- EN 563, Temperatures on surfaces that can be touched. •
- EN 982, Safety-technical requirements for fluid-technical systems and their components.